

<b>EDM Department</b> Engineer. Develop. Manufacture.	Doc. Number	Rev	Rev. Date	Title	<b>EDM Department Inc.</b> 1261 Humbracht Circle Ste A Bartlett, IL 60103 Ph: 630-736-0531 Fax: 630-736-0530
	EDM QA-4	1	2.26.15	Variable Data Records	

The Quality Assurance clauses are applied to purchase orders only to flow our requirements to our suppliers.

EDM DEPARTMENT INC., their Customers and/or regulatory authorities reserve the right to inspect all materials, special processes, inspection and test data, procedures, or facilities which are pertinent to the respective purchase order. All quality data must be maintained on file for seven (7) years and/or as required by Customer.

Unless otherwise noted, the latest revision to applicable Customer and Government Specifications shall apply.

### **EDM QA-4 VARIABLE DATA RECORDS**

The supplier shall measure and/or test items indicated in the drawing and its applicable specifications, and shall record the results of such measurements and/or test in an appropriate manner for transmittal with product. One copy (original) should be retained by the supplier as documented evidence of conformance to the specific requirements of the contract. One copy shall be forwarded with the product, preferably enclosed with individual part, if separately packaged. Where separate packaging is not provided, copies of test result shall be included in the main container. It is an absolute requirement that the integrity of the Part/Data traceability be maintained.

<b>EDM Department</b> Engineer. Develop. Manufacture.	Doc. Number	Rev	Rev. Date	Title	<b>EDM Department Inc.</b> 1261 Humbracht Circle Ste A Bartlett, IL 60103 Ph: 630-736-0531 Fax: 630-736-0530
	EDM QA-4	1	2.26.15	Variable Data Records	

---

**Revision Log**

Revision	Date	Revised by	Change description
1	2.26.15	E. McShea	Initial Standardized Release of Document