

EDM Department Engineer. Develop. Manufacture.	Doc. Number	Rev	Rev. Date	Title	EDM Department Inc. 1261 Humbracht Circle Ste A Bartlett, IL 60103 Ph: 630-736-0531 Fax: 630-736-0530
	EDM QA-20	1	2.26.15	Quality Program Requirements	

The Quality Assurance clauses are applied to purchase orders only to flow our requirements to our suppliers.

EDM DEPARTMENT INC., their Customers and/or regulatory authorities reserve the right to inspect all materials, special processes, inspection and test data, procedures, or facilities which are pertinent to the respective purchase order. All quality data must be maintained on file for seven (7) years and/or as required by Customer.

Unless otherwise noted, the latest revision to applicable Customer and Government Specifications shall apply.

EDM QA-20 REQUIREMENTS FOR QUALIFICATION OF PERSONELL

WELDING/BRAZING REQUIREMENTS

A certified welder's stamp must appear on all items welded in accordance with AMS-STD-1595 or AMS-STD-2219. A copy of the welder's certification shall accompany each shipment.

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Revision Log

Revision	Date	Revised by	Change description
1	2.26.15	E. McShea	Initial Standardized Release of Document